Syntheses of Optically Active Pentaacetates of Pseudo-β-Lallopyranose and Pseudo-α-p-mannopyranose

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Diisobutylaluminium hydride reduction of p-glucose-derived chiral synthon, (1R,6R,8R,9R)-8,9-isopropylidenedioxy-7-oxabicyclo[4.3.0]non-4-en-3-one (1), gave a 7:1 mixture of (1R,3S,6R,8R,9R)- and (1R,3R,6R,8R,9R)-8,9-isopropylidenedioxy-7-oxabicyclo[4.3.0]non-4-en-3-ol, (2) and (2'). Introduction of cisdiol to the double bond of 3-O-acetyl derivatives of 2 and 2' by osmium tetraoxide oxidation provided the diastereomeric mixture of (1R,3S,4R,5S,6S,8R,9R)-3-acetoxy-8,9-isopropylidenedioxy-7-oxabicyclo[4.3.0]-nonane-4,5-diol (5) and (1R,3R,4S,5R,6S,8R,9R) diastereomer. Compound 5 was transformed to optically active pseudo-β-L-allopyranose effectively via (1R)-1-[(1S,2S,3S,4R,5S)-3,4,5-tris(benzyloxy)-2-hydroxycyclohexyl]-1,2-ethanediol (9). Cyclohexanecarbaldehyde formed by glycol cleavage of 9 was treated with methanesulfonyl chloride and reduced with lithium aluminium hydride to give (3S,4R,5S)-3,4,5-tris(benzyloxy)-1-cyclohexene-1-methanol (13). Compound 13 was efficiently converted to pseudo-α-p-mannopyranose pentaacetate by stereo-selective hydroboration as a key reaction. The Wharton reaction of (1R,4S,5S,6S,8R,9R)-4,5-epoxy-8,9-isopropylidenedioxy-7-oxabicyclo[4.3.0]nonan-3-one derived from 1 gave (1R,5R,6S,8R,9R)-8,9-isopropylidenedioxy-7-oxabicyclo[4.3.0]non-3-en-5-ol, into which (3S,4S)-diol was stereoselectively introduced by oxidation with osmium tetraoxide.

The pseudo-sugars, 1-hydroxymethyl-2,3,4,5-cyclohexanetetrols, are found in components of antibiotics and enzyme inhibitors.1) Optically active pseudosugars have currently been investigated by several subtle approaches to these carbocyclic analogues of car-This situation made us use chiral bohydrates.2) synthon as a starting compound for the pseudo-sugar synthesis. In the previous papers,³⁾ we demonstrated a practicable access to the chiral synthon 1, from which some optically active pseudo-sugars and pseudo-2amino sugars were synthesized by stereoselective introduction of triol or azido diol on the cyclohexenone moiety of 1. In our further study of synthesizing the optically active carbocyclic natural products and pseudo-sugars,4) we described another approach to pseudo-sugars starting from synthon 1. The approach features a stereoselective cis-diol introduction to the double bond of two allyl acetates 4 and 19, both of which are easily prepared from 1, to give (3S,4R,5S)and (3S,4S,5S)- protected triols 5 and 20. Compound 5 was transformed to pentaacetyl derivatives of pseudo- α -L-allopyranose and pseudo- α -D-mannopyranose, 11 and **15**, efficiently.

Results and Discussion

Synthesis of Pentaacetates of Pseudo- β -L-allopyranose and Pseudo- α -D-mannopyranose, (11) and (15) (Scheme 1). Diisobutylaluminium hydride (DIBAL-H) reduced chiral synthon 1, which was prepared from 1,2:5,6-di-O-isopropylidene- α -D-glucofuranose by sevensteps reaction in an overall yield of 37%,³⁾ at -78 °C to give an inseparable mixture of allyl alcohols 2 and 2′ in 69% yield. The ratio of 2 to 2′ was 7:1 by conversion of the mixture to t-butyldimethylsilyl ethers 3 and 3′, which were separated by silica-gel chromatography.⁵⁾

Although we were unable to confirm stereochemically C-3 (H-C-OH) of 2 and 2' unambigously by ¹H NMR analysis of 3 and 3', the configuration of C-3 of the main product 2 was tentatively assigned to be (S), as was confirmed later. Osmium tetraoxide oxidation of an inseparable mixture of allyl acetates 4 and 4', which was prepared by acetylation of a mixture of 2 and 2', with aqueous hydrogen peroxide in t-butyl alcohol at room temperature gave (1R,3S,4R,5S,6S,8R,9R)- and (1R,3R,4S,5R,6S,8R,9R)-3-acetoxy-8,9-isopropylidenedioxy-7-oxabicyclo[4.3.0]nonane-4,5-diol, (5) and (5'), in 53 and 6% yield, respectively. The structure of main product 5 was verified by ¹H NMR spectrum of tri-Oacetyl derivative 6, which was prepared in 96% yield. In the ¹H NMR spectrum of **6**, H-6 signal appeared at δ 3.85 as a double doublet with $J_{1,6}=10.5$ Hz and $J_{5,6}=3$ Hz, indicating that 5-acetoxyl group is axial. Three acetoxyl methyl signals of 6 appeared at δ 2.00, 2.03, and 2.12 indicate that acetoxyl groups on C-3, 4, and 5 are equatorial, equatorial, and axial, respectively.⁶⁾ The configurations at C-3 to C-5 are, therefore, (3S,4R,5S) as depicted. The structure of **5'**, (3R,4S,5R), was also confirmed by ¹H NMR spectrum of acetyl derivative 6' obtained in 97% yield. In the ¹H NMR spectrum, H-6 of 6' appeared at δ 4.02 as a triplet with $J_{1.6}=J_{5.6}=9.5$ Hz, indicating that 5-acetoxyl group is equatorial. Three acetoxyl methyl signals of 6' appeared at δ 2.00 (3H) and 2.10 (6H), indicating that acetoxyl groups on C-3, 4, and 5 are axial, axial, and equatorial.⁶⁾ Stereoselective cis-diol introduction was thus achieved for both allyl acetates 4 and 4', and osmate formation in both cases occurred from the opposite side of acetoxyl group, providing 5 from 4 and 5' from 4'.7)

Pseudo-sugar 11 was synthesized from 5 as follows. O-Deacetylation of 5 and successive benzylation with excess benzyl bromide in the presence of sodium

hydride gave tri-O-benzyl derivative **8** in 88% yield. Hydrolysis of **8** with 80% aqueous acetic acid to remove O-isopropylidene group, followed by reduction with sodium borohydride, gave pseudo-heptopyranose **9** in 56% yield. The glycol cleavage of **9** with sodium periodate, reduction of the resulting aldehyde group with sodium borohydride, and acetylation gave a fully pro-

tected pseudo- β -L-allopyranose 10 in 85% yield. Finally, hydrogenolysis of 10 in the presence of palladium-black to remove O-benzyl groups and successive acetylation gave compound 11 as crystals in 79% yield. The ¹H NMR spectrum of 11 was identical with that of authentic DL-11.8)

The synthesis of pseudo-α-p-mannopyranose pen-

taacetate (15) from compound 9 was achieved as follows. The glycol cleavage of 9 as described above and successive treatment of the resulting cyclohexanecarbaldehyde with excess methanesulfonyl chloride at room temperature gave α,β -unsaturated 1-cyclohexene-1-carbaldehyde, which was reduced with lithium aluminium hydride to give 1-cyclohexene-1-methanol 13 in 37% yield from 9. Hydroboration of 13 with borane-THF complex, treatment with alkaline hydrogen peroxide, and acetylation gave a fully protected pseudo- α -D-mannopyranose 14 in 47% yield. Since pseudo- β -L-allopyranose 10 was not detected in the reaction mixture, hydroboration of 13 seems to proceed stereoselectively from less-hindered side opposite to the benzyloxy groups on C-3 and C-4.9) Hydrogenolysis of 14 in the presence of palladium-black followed by acetylation gave compound 15 as crystals in 56% yield. The ¹H NMR spectrum of 15 was identical with that of authentic DL-15.10)

Synthesis of (1R,5R,6S,8R,9R)-8,9-Isopropylidenedioxy-7-oxabicyclo[4.3.0]non-3-en-5-ol (17) and Stereoselective Introduction of Two Hydroxyl Groups to the Double Bond in Acetate (19) of 17 (Scheme 2). Our next interest was to investigate stereoselectivity of introduction of two hydroxyl groups to the double bond located at C-3 and C-4 in the appropriate model 17. Compound 17 was synthesized by the Wharton reaction¹¹⁾ of known epoxy ketone 16, which was obtained by stereoselective epoxidation of 1.31 Treatment of 16 in ethanol with each 5 molar equivalent of hydrazine hydrate and acetic acid at room temperature for 2.5 min gave compound 17 in 74% yield. Longer

reaction time decreased the yield. In the ¹H NMR spectrum of 17, H-6 signal appeared at δ 3.72 as a double doublet with $I_{1.6}=10.5$ Hz and $I_{5.6}=4.5$ Hz. Meanwhile, oxidation of 17 with pyridinium chlorochromate (PCC) gave (1S,6S,8R,9R)-8,9-isopropylidenedioxy-7oxabicyclo[4.3.0]non-3-en-5-one (18) in 87% yield. In the ¹H NMR spectrum of 18, H-6 signal appeared at δ 4.45 as a doublet with $J_{1,6}=12$ Hz. From these spectral data, it was concluded that hydroxyl group in the Wharton reaction product is at C-5 with (R)-configuration (a pseudo-axial orientation). Treatment of allyl acetate 19, which was prepared by acetylation of 17 in 98% yield, with osmium tetraoxide in t-butyl alcohol in the presence of hydrogen peroxide gave cis diol 20 as a sole product in 35% yield. No stereoisomer was detected. The structure of 20 was estimated from the ¹H NMR spectrum of tri-O-acetyl derivative 21, where H-6 signal appeared at δ 4.05 as a double doublet with $J_{1,6}=10.5$ Hz and $J_{5,6}=3$ Hz, indicating that 5-acetoxyl group is axial. Three acetoxyl methyl signals of 21 appeared at δ 1.99 (3H) and 2.10 (6H) and those signals were assigned to one equatorial and two axial acetoxyl groups. 6) Based on the results of oxidation of compound 4 and 4' catalysed with osmium tetraoxide, cis diol introduction to compound 19 proceeded presumably from less-hindered side opposite to the 5-acetoxyl group to give solely (1R,3S,4S,5S,6S,8R,-9R)-5-acetoxy-8,9-isopropylidenedioxy-7-oxabicyclo-[4.3.0]nonane-3,4-diol (20). The possibility of formation of other stereoisomer possessing (1R,3R,4R,5S,6S,-8R,9R)-configuration, however, could not be excluded. To confirm the structure of 21, we examined the sol-

volysis of (1R,3S,4S,5R,6S,8R,9R)-4,5-epoxy-8,9-isopropylidenedioxy-7-oxabicyclo[4.3.0]nonan-3-ol (22). The solvolysis of 22 in aqueous solvent in the presence of sodium acetate was expected to give compound 21 via diaxial opening of epoxy ring by hydroxide ion and acetylation of the solvolytic product. The synthesis of 22 was carried out as follows. Epoxidation of an inseparable mixture of 2 and 2' with mchloroperbenzoic acid (MCPBA) in refluxing dichloromethane gave two products 22 and 22' in 50 and 16% yield, respectively. The ¹H NMR spectrum of 22', which was derived from a minor allyl alcohol 2', was identical with that of authentic sample.³⁾ ¹H NMR spectrum of 22 was apparently different from that of another possible epoxy alcohol possessing (3S,4R,5S)-configuration, which was prepared from 1 by (1) epoxidation and (2) sodium borohydride reduction.3) The structure of 22 was confirmed. In epoxidation of 2 and 2', hydroxyl groups governed the direction of attack of the peroxy acid. 12) As expected, the solvolysis of 22 and successive acetylation gave compound 21, which was identical with the compound derived from 19, in 79% yield, and the structure of 21 was thus confirmed. The compound 20 seems to be a promising precursor for synthesizing pseudo- β -Laltropyranose and pseudo-α-D-glucopyranose. 13)

Experimental

General. Reactions were performed at room temperature unless otherwise stated. Evaporation was done under a reduced pressure at below 40 °C with a bath. Melting points were determined with a Mitamura Riken micro mp apparatus. Specific rotation was measured by a Jasco DIP-4 polarimeter with a 10 mm cell. Column chromatography was performed with Kieselgel 60 (Merck), and thin-layer chromatography (TLC) by a glass plate coated with Kieselgel 60 GF₂₅₄ (Merck), followed by UV light detection and charring with sulfuric acid. IR spectra were recorded with a Hitachi 225 spectrometer by the KBr method or with a Jasco A-202 spectrometer by the CHCl₃ method. ¹H NMR spectra were recorded with a Varian EM-390 (90 MHz) for solutions in CDCl₃ with an internal standard of Me₄Si. High-resolution mass spectra were obtained by a Hitachi M-80 spectrometer.

Dichloromethane and N,N-dimethylformamide (DMF) were dried over CaH₂ and distilled. Pyridine was distilled over NaOH. Tetrahydrofuran (THF) was distilled over LiAlH₄ and then over benzophenone.

Mixture of (1R,3S,6R,8R,9R)- and (1R,3R,6R,8R,9R)-8,9-Isopropylidenedioxy-7-oxabicyclo[4.3.0]non-4-en-3-ol, (2) and (2'). To a solution of (1R,6R,8R,9R)-8,9-isopropylidenedioxy-7-oxabicyclo[4.3.0]non-4-en-3-one (1)³⁾ (1.20 g, 5.70 mmol) in dichloromethane (20 ml) was added with stirring DIBAL-H (1.5 mol dm⁻³ in toluene, 6.08 ml, 9.12 mmol) at -78 °C under an argon atmosphere. The mixture was stirred at the same temperature for 1 h, diluted with water (50 ml), and warmed to room temperature. The resulting insoluble materials were filtered with Celite pad, and the filtrate was condensed by evaporation. The residue was partitioned between dichloromethane (60 ml) and water (50 ml), and

the aqueous layer was extracted with dichloromethane (60 ml×2). The organic layer was dried on Na₂SO₄ and condensed. The residue was chromatographed with silica gel (100 g, ethyl acetate-hexane=1:4), and the fraction corresponding to R_1 0.17 (ethyl acetate-hexane=1:2) was evaporated to give inseparable mixed crystals of **2** and **2**′ (830 mg, 69% yield), mp 99—101.5 °C. IR $\nu_{\rm max}^{\rm KBr}$ 3500, 3000, 2950, 2900, 2845, 1450, 1400, 1385, 1375, 1315, 1265, 1240, 1210 cm⁻¹; ¹H NMR δ =1.33, 1.50 (3H×2, each s, C(CH₃)₂), 1.60—2.13 (3H, m, H-2,2′, OH), 2.27—2.60 (1H, m, H-1), 4.07—4.50 (2H, m, H-3,6), 4.58 (1H, t, J=4.5 Hz, H-9), 5.87—5.97 (1H, m, H-4 or 5), 5.83 (1H, d, J=4.5 Hz, H-8), 6.00—6.33 (1H, m, H-4 or 5). Found: C, 62.51; H, 7.51%. Calcd for C₁₁H₁₆O₄: C, 62.25; H, 7.60%.

(1R,3S,6R,8R,9R)- and (1R,3R,6R,8R,9R)-3-(t-Butyldimethylsilyloxy)-8,9-isopropylidenedioxy-7-oxabicyclo[4.3.0]non-4-ene, (3) and (3'). To a solution of inseparable mixture of 2 and 2' (24.8 mg, 0.12 mmol) in DMF (1 ml) were added t-butylchlorodimethylsilane (158.7 mg, 1.09 mmol) and imidazole (68.1 mg, 1.03 mmol) with stirring. The mixture was stirred at 70 °C for 72 h, and diluted with ethyl acetate (15 ml). The solution was washed with water (15 ml×3), and the organic layer was dried on Na₂SO₄ and condensed by evaporation. The residue was chromatographed with silica gel (4 g, ethyl acetate-hexane=1:50). The fraction corresponding to R_f 0.71 (ethyl acetate-hexane=1:4) was evaporated to give 3' (3.4 mg, 9%) as a colorless syrup, and the fraction corresponding to $R_{\rm f}$ 0.60 was evaporated to give 3 (23.5 mg, 62% yield) as a colorless syrup. 3: $[\alpha]_{D}^{25}$ -14.6° (c 1.14, CHCl₃); IR $\nu_{\text{max}}^{\text{KBr}}$ 2990, 2960, 2940, 2880, 1460, 1380, 1375, 1260, 1215 cm⁻¹; ¹H NMR δ =0.08 (6H, s, $OSiC(CH_3)_3(CH_3)_2$, 0.90 (9H, s, $OSiC(CH_3)_3(CH_3)_2$), 1.31, $1.49 (3H \times 2, each s, C(CH_3)_2), 1.60-1.78 (2H, m, H-2,2'),$ 2.18-2.37 (1H, m, H-1), 4.35-4.47 (2H, m, H-3,6), 4.54 (1H, t, J=3.5 Hz, H-9), 5.45-5.58 (1H, m, H-4 or 5), 5.81 (1H, d, J=3.5 Hz, H-8), 5.94—6.17 (1H, m, H-5 or 4). 3': ¹H NMR $\delta = 0.08 (6H, s, OSiC(CH_3)_3(CH_3)_2), 0.88 (9H, s, OSiC(CH_3)_3$ $(CH_3)_2$, 1.31, 1.48 (3H×2, each s, $C(CH_3)_2$), 1.87—1.97 (3H, m, H-1, 2,2'), 4.03-4.39 (2H, m, H-3,6), 4.60 (1H, t, J=3.5) Hz, H-9), 5.47 - 5.65 (1H, m, H-4 or 5), 5.72 (1H, d, J=3.5 Hz, H-8), 6.03—6.22 (1H, m, H-5 or 4).

Mixture of (1R,3S,6R,8R,9R)- and (1R,3R,6R,8R,9R)-3-Acetoxy-8,9-isopropylidenedioxy-7-oxabicyclo[4.3.0]non-4ene, (4) and (4'). An inseparable mixture of 2 and 2' (596 mg, 2.81 mmol) was acetylated with acetic anhydride (6 ml) in pyridine (6 ml) for 4 h and the mixture was evaporated. The residue was chromatographed with silica gel (20 g, ethyl acetate-hexane=1:8), and the fraction corresponding to $R_{\rm f}$ 0.50 (ethyl acetate-hexane=1:2) was evaporated to give an inseparable mixed crystals of 4 and 4' (683 mg, 96% yield), mp 63—66 °C °; IR $\nu_{\text{max}}^{\text{KBr}}$ 3000, 2980, 2965, 2940, 2840, 1735, 1370, 1325, 1300, 1265, 1240, 1210 cm⁻¹; ¹H NMR δ =1.35, $1.50 (3H\times 2, each s, C(CH_3)_2), 1.60-2.00 (2H, m, H-2, 2'),$ 2.05 (3H, s, OCOCH₃), 2.33-2.60 (1H, m, H-1), 4.10-4.50 (1H, m, H-6), 4.58 (1H, t, J=4.5 Hz, H-9), 5.30-5.70 (2H, m, H-3, H-4 or 5), 5.87 (1H, d, J=4.5 Hz, H-8), 6.13-6.43 (1H, m, H-5 or 4). Found: C, 61.55; H, 7.07%. Calcd for C₁₃H₁₈O₅: C. 61.40: H. 7.13%.

(1R,3S,4R,5S,6S,8R,9R)- and (1R,3R,4S,5R,6S,8R,9R)-3-Acetoxy-8,9-isopropylidenedioxy-7-oxabicyclo[4.3.0]nonane-4,5-diol, (5) and (5'). To a solution of the inseparable mixture of 4 and 4' (675.8 mg, 2.66 mmol) in t-butyl alcohol (15 ml) were added osmium tetraoxide in t-butyl alcohol (0.02

mol dm⁻³ solution, 2.66 ml, 0.053 mmol) and aqueous hydrogen peroxide (35wt%, 1.5 ml) with stirring. The solution was stirred in dark for 38 h and evaporated. The residue was chromatographed with silica gel (50 g, ethyl acetate-hexane=2:3). The fraction corresponding to R_f 0.10 (ethyl acetate-hexane=1:1) was evaporated to give crystals of 5' (49.5 mg, 6% yield). The fraction corresponding to R_f 0.06 was evaporated to give crystals of 5 (406.3 mg, 53% yield). 5: Mp 154—155 °C; $[\alpha]_D^{21}$ +71.5° (c 1.57, CHCl₃); IR $\nu_{\text{max}}^{\text{KBr}}$ 3450, 2990, 2980, 2940, 2880, 1710, 1445, 1390, 1375, 1365, 1265, 1250, 1210 cm⁻¹; ¹H NMR δ =1.32, 1.50 (3H×2, each s, C(CH₃)₂), 1.95-2.40 (3H, m, H-1,2, 2'), 2.06 (3H, s, OCOCH₃), 3.20-3.78 (4H, m, H-4 or 5, 6, 2×OH), 4.32—4.50 (1H, m, H-5 or 4), 4.59 (1H, t, J=3 Hz, H-9), 4.99 (1H, dt, J=11 and 5 Hz, H-3), 5.88 (1H, d, J=3 Hz, H-8). 5': Mp 191—193 °C; $[\alpha]_D^{22}$ -7.9° (c 1.29, CHCl₃); IR $\nu_{\text{max}}^{\text{KBr}}$ 3450, 3300, 2980, 2930, 2890, 1730, 1450, 1370, 1350, 1330, 1305, 1250, 1220 cm⁻¹; ¹H NMR $\delta=1.32$, 1.52 (3H×2, each s, C(CH₃)₂), 1.67–2.00 (3H, m, H-1, 2, 2'), 2.05 (3H, s, OCOCH₃), 2.70—3.20 (1H, br s, OH), 3.75-4.15 (4H, m, H-4, 5, 6, OH), 4.58 (1H, t, J=3.5 Hz, H-9), 5.22 (1H, q, J=3 Hz, H-3), 5.85 (1H, d, J=3.5 Hz, H-8).

Tri-O-acetyl Derivatives 6 and 6' of 5 and 5'. Compounds 5 and 5' were acetylated with acetic anhydride in pyridine. 6: (96% yield): TLC R_f 0.61 (ethyl acetate-hexane=1:1); mp 66—67 °C; $[\alpha]_D^{23}$ +41.8° (c 0.97, CHCl₃); IR $\nu_{\rm max}^{\rm KBr}$ 2980, 2940, 1740, 1375, 1230, 1165, 1130, 1105 cm⁻¹; ¹H NMR δ=1.32, 1.50 (3H×2, each s, C(CH₃)₂), 2.00, 2.03, $2.12 (3H\times3, each s, 3\times OCOCH_3), 2.10-2.40 (3H, m, H-1, 2, 2.10)$ 2'), 3.85 (1H, dd, $J_{1.6}$ =10.5 Hz and $J_{5.6}$ =3 Hz, H-6), 4.57 (1H, t, $I_{1.9} = I_{8.9} = 3$ Hz, H-9), 4.90—5.20 (2H, m, H-3.5), 5.73—5.90 (2H, m, H-4, 8). Found: C, 54.95; H, 6.41%. Calcd for $C_{17}H_{24}O_9$: C, 54.83; H, 6.50%. **6'** (97% yield): TLC R_f 0.66 (ethyl acetate-hexane=1:1); mp 140—142 °C; $[\alpha]_D^{23}$ =25.5° (c 0.64, CHCl₃); IR $\nu_{\text{max}}^{\text{KBr}}$ 3000, 2960, 2940, 2900, 1750, 1735, 1435, 1375, 1305, 1285, 1275, 1250, 1235, 1220 cm⁻¹; ¹H NMR $\delta=1.32$, 1.53 (3H×2, each s, C(CH₃)₂), 1.77–2.20 (3H, m, H-1, 2, 2'), 2.00, 2.10 (3H and 6H, each s, 3×OCOCH₂), 4.02 (1H, t, $J_{1.6}=J_{5.6}=9.5$ Hz, H-6), 4.58 (1H, t, $J_{1.9}=J_{8.9}=3.5$ Hz, H-9), 5.00—5.30 (2H, m, H-3, 5), 5.35 (1H, t, $J_{3,4}=J_{4,5}=3$ Hz, H-4), 5.85 (1H, d, $J_{8,9}$ =3.5 Hz, H-8). Found: C, 54.97; H, 6.42%. Calcd for C₁₇H₂₄O₉: C, 54.83; H, 6.50%.

(1R,3S,4R,5S,6S,8R,9R)-3,4,5-Tris(benzyloxy)-8,9-isopropylidenedioxy-7-oxabicyclo[4.3.0]nonane (8). To a solution of 5 (302.5 mg, 1.05 mmol) in methanol (5 ml) was added sodium methoxide in methanol (1 mol dm⁻³ solution, 1.57 ml, 1.57 mmol) at 0°C with stirring. The mixture was stirred at 0°C for 30 min and neutralized by addition of Amberlite IR 120B (H⁺). After removal of the resin by filtration, the filtrate was evaporated to give crude (1R,3S,4R,5S,6S,8R,9R)-8,9-isopropylidenedioxy-7-oxabicyclo[4.3.0]nonane-3,4,5-triol (7) which was O-benzylated without purification. Sodium hydride (60% emulsion in mineral oil, 630 mg, 15.8 mmol) was washed with hexane (1 ml×2), dried, and suspended in DMF (5 ml). To the suspension was added a DMF (10 ml) solution of crude 7 and the mixture was stirred for 10 min. Benzyl bromide (1.87 ml, 15.8 mmol) was added. After the mixture was stirred for 12 h, ethanol (1 ml) was added and evaporated. The residue was dissolved in water (80 ml) and extracted with dichloromethane (80 ml×3). The extract was dried on Na₂SO₄ and evaporated. The residue was chromatographed with silica gel (90 g, ethyl acetate-hexane=1:15). The fraction corresponding to R_f 0.46 (ethyl acetate-hexane=1:3) was evaporated to give 8

(473.8 mg, 88% yield) as a colorless syrup, $[\alpha]_D^{21} + 36.7^{\circ}$ (c 1.15, CHCl₃); IR $\nu_{\text{max}}^{\text{CHCl}_3}$ 3060, 3000, 2930, 2880, 1490, 1455, 1385, 1375, 1360, 1305, 1260, 1200 cm⁻¹; ¹H NMR δ =1.28, $1.45 (3H \times 2, each s, C(CH_3)_2), 1.67 - 2.33 (3H, m, H-1, 2, 2'),$ 3.88 (1H, dd, J=9.5 and 3 Hz, H-6), 3.53—4.00 (2H, m, H-3, 4), 4.23 (1H, t, J=3 Hz, H-5), 4.52 (1H, t, J=4.5 Hz, H-9), 4.58-4.83 (6H, m, $3\times OCH_2C_6H_5$), 5.83 (1H, d, J=4.5 Hz, H-8), 7.13—7.52 (15H, m, $3\times OCH_2C_6H_5$). Found: m/z516.2522. Calcd for C₃₂H₃₆O₆: M, 516.2510.

(1R)-1-[(1S,2S,3S,4R,5S)-3,4,5-Tris(benzyloxy)-2-hydroxycyclohexyl]-1,2-ethanediol (9). A solution of 8 (161 mg, 0.31 mmol) in a mixture of 80% aqueous acetic acid (32 ml) and dioxane (1.5 ml) was refluxed for 30 min and evaporated. The residue was dissolved in ethanol (4 ml) and sodium borohydride (24 mg, 0.64 mmol) was added. After stirring for 19 h, 35% aqueous hydrogen peroxide (1 ml) was added and stirred for further 15 min. The solution was neutralized with 1 mol dm⁻³ HCl and saturated aqueous sodium sulfite (1 ml) was added. The solution was diluted with water (20 ml) and extracted with dichloromethane (20 ml×3). The extract was dried on Na₂SO₄ and evaporated. The residue was chromatographed with silica gel (12 g, ethanol-toluene= 1:25), and the fraction corresponding to $R_{\rm f}$ 0.26 (ethanoltoluene=1:7) was evaporated to give 9 (84 mg, 56% yield) as a colorless syrup, $[\alpha]_D^{22}$ +4.4° (c 1.09, CHCl₃); IR $\nu_{\text{max}}^{\text{CHCl}_3}$ 3300, 3050, 2900, 2850, 1600, 1580, 1490, 1400, 1360, 1300, 1200 cm⁻¹; 1 H NMR δ =1.67—2.17 (3H, m, H-1, 6, 6'), 2.83—3.25 $(1H, m, 2\times OH)$, 3.35 (1H, dd, I=10 and 3 Hz, H-2), 3.45— 4.23 (7H, m, H-3, 4, 5, CH(OH)CH₂OH, OH), 4.57-5.15 (6H, m, 3×OCH₂C₆H₅), 7.28—7.47 (15H, m, 3×OCH₂C₆H₅). Found: m/z 479.2407. Calcd for $C_{29}H_{35}O_6$: M+H, 479.2430.

(1S,2S,3S,4R,5S)-2-Acetoxy-1-acetoxymethyl-3,4,5-tris-(benzyloxy)cyclohexane (10). To a solution of 9 (77 mg, 0.16 mmol) in methanol (2 ml) was added an aqueous solution (0.5 ml) of sodium periodate (38 mg, 0.18 mmol) at 0 °C with stirring. The mixture was stirred at 0°C for 2 h and evaporated. The residue was dissolved in water (10 ml) and extracted with dichloromethane (25 ml×5). The extract was dried on Na₂SO₄ and evaporated to give crude (1R,2S,3S,4R,-5S)-3,4,5-tris(benzyloxy)-2-hydroxycyclohexanecarbaldehyde. which was subjected to next step without purification. The residue was dissolved in ethanol (2 ml) and sodium borohydride (12 mg, 0.32 mmol) was added. The mixture was stirred for 1 h and 35% aqueous hydrogen peroxide (0.5 ml) was added, and stirred for 15 min. The solution was neutralized with 1 mol dm⁻³ HCl and saturated sodium sulfite (0.5 ml) was added. The solution was diluted with water (60 ml) and extracted with dichloromethane (60 ml×3). The extract was dried on Na₂SO₄ and evaporated. The residue (TLC R_1 0.37, ethanol-toluene=1:7) was acetylated with acetic anhydride (1 ml) in pyridine (1 ml) for 14 h. The mixture was evaporated and the residue was chromatographed with silica gel (5 g, ethyl acetate-hexane=1:5). The fraction corresponding to R_f 0.72 (ethanol-toluene=1:10) was evaporated to give 10 (73 mg, 85% yield) as a colorless syrup, $[\alpha]_0^{18}$ -40.2° (c 1.00, CHCl₃); IR $\nu_{\text{max}}^{\text{CHCl}_3}$ 3000, 2950, 2900, 2870, 1730, 1495, 1450, 1370, 1245, 1205 cm⁻¹; ¹H NMR δ =1.23—1.58 (2H, m, H-6, 6'), 1.97, 2.00 (3H×2, each s, 2×OCOCH₃), 2.08-2.45 (1H, m, H-1), 3.43 (1H, dd, $J_{3,4}=3$ Hz and $J_{4,5}=9$ Hz, H-4), 3.83-4.24 (4H, m, H-3,5, CH₂OAc), 4.57-4.92 (7H, m, H-2, $3\times OCH_2C_6H_5$), 7.29—7.47 (15H, m, $3\times OCH_2C_6H_5$). Found: m/z 533.2538. Calcd for $C_{32}H_{37}O_7$: M+H, 533.2537.

(1S,2S,3S,4R,5S)-2,3,4,5-Tetraacetoxy-1-(acetoxymethyl)-

cyclohexane, Pentaacetate of Pseudo-β-L-allopyranose (11). A solution of 10 (53.5 mg, 0.10 mmol) in methanol (2 ml) was hydrogenolyzed in the presence of palladium-black in the Parr apparatus for 14 h. The catalyst was removed by filtration and washed with methanol. The mixture of filtrate and washing methanol was evaporated to give crude O-debenzylated product, which was acetylated with acetic anhydride (1 ml) in pyridine (1 ml) for 46 h. The mixture was evaporated and the residue was chromatographed with silica gel (1 g, ethyl acetate-hexane=1:4). The fraction corresponding to R_f 0.29 (ethyl acetate-hexane=1:2) was evaporated to give crystals of 11 (30.5 mg, 79% yield). 11: Mp 135—136 °C; $[\alpha]_D^{18}$ +3.7° (c 1.41, CHCl₃); IR $\nu_{\text{max}}^{\text{KBr}}$ 1750, 1740, 1425, 1375, 1225, 1095, 1075 cm⁻¹; ¹H NMR δ =1.10—2.60 (3H, m, H-1, 6, 6'), 2.00, 2.03, 2.05, 2.14 (6H, 3H, 3H, and 3H, each s, 5×OCOCH₃), 4.03—4.08 (2H, m, CH₂OAc), 4.91 (1H, dd, J=10 and 3 Hz, H-2 or 4), 5.03—5.43 (2H, m, H-4 or 2, 5), 5.59 (1H, t, J=3 Hz, H-3). The ¹H NMR spectrum of 11 was identical with that of authentic DL-11.8) Found: C, 52.63; H, 6.15%. Calcd for C₁₇H₂₄O₁₀: C, 52.57; H, 6.23%.

(3S,4R,5S)-3,4,5-Tris(benzyloxy)-1-cyclohexene-1-methanol (13). Compound 9 (245 mg, 0.51 mmol) was converted to a glycol-cleaved compound as described in the preparation of 10. The crude residue extracted with dichloromethane was dissolved in pyridine (10 ml) and methanesulfonyl chloride (0.32 ml, 4.1 mmol) was added. The mixture was stirred for 14 h and evaporated. The residue was partitioned between dichloromethane (60 ml) and water (30 ml). The aqueous layer was extracted with dichloromethane (60 ml×2). The organic layer was dried on Na2SO4 and evaporated to give crude (3S,4R,5S)-3,4,5-tris(benzyloxy)-1-cyclohexenecarbaldehyde (12) (256 mg). To a solution of crude 12 in THF (4 ml) was added a suspension of lithium aluminium hydride (39 mg, 1.0 mmol) in THF (4 ml) at 0 °C with stirring. The mixture was stirred at 0 °C for 4 h and ethyl acetate (1 ml) was added. The resulting solids were removed with Celite pad. The filtrate was evaporated and the residue was chromatographed with silica gel (10 g, ethyl acetate-hexane=1:4). The fraction corresponding to R_f 0.18 (ethyl acetate-hexane=1:2) was evaporated to give 13 (81 mg, 37% yield) as a colorless syrup, $[\alpha]_D^{21}$ +61.7° (c 0.85, CHCl₃); IR $\nu_{\text{max}}^{\text{CHCl}_3}$ 3580, 3000, 2910, 2860, 1490, 1450, 1360, 1140 cm⁻¹; ¹H NMR δ =1.20—1.63 (1H, OH), 1.90—2.65 (2H, m, H-6, 6'), 3.63—4.27 (5H, m, H-3, 4, 5, CH₂OH), 4.63—4.72 (6H, m, $3\times OCH_2C_6H_5$), 5.67—5.83 (1H, m, H-2), 7.35 (15H, s, $3 \times OCH_2C_6H_5$). Found: m/z 430.2135. Calcd for $C_{28}H_{20}O_4$: M, 430.2141.

(1R,2R,3S,4R,5S)-2-Acetoxy-1-acetoxymethyl-3,4,5-tris-(benzyloxy)cyclohexane (14). To a solution of 13 (81 mg, 0.19 mmol) in THF (2 ml) was added borane-THF complex (1 mol dm⁻³ in THF, 0.66 ml, 0.66 mmol) at 0°C under an argon atmosphere with stirring. The mixture was stirred at 0°C for 20 min, and at room temperature for 2 h. To the mixture were added water (1.8 ml), 3 mol dm⁻³ aqueous NaOH (0.6 ml), and hydrogen peroxide (35 wt% in water, 0.96 ml), successively. The mixture was stirred for 2 h and 1 mol dm⁻³ HCl was added for neutralization. The solution was evaporated, and the residue was dissolved in water (30 ml), extracted with dichloromethane (30 ml×3). The extract was dried on Na₂SO₄ and evaporated. The residue was acetylated with acetic anhydride (2 ml) in pyridine (2 ml) for 12 h. The mixture was evaporated and the residue was chromatographed with silica gel (7 g, ethyl acetate-hexane=1:10).

The fraction corresponding to $R_{\rm f}$ 0.73 (ethyl acetate-hexane=1:2) was evaporated to give 14 (46 mg, 47% yield) as a colorless syrup, $[\alpha]_{\rm D}^{19}$ +7.0° (c 0.97, CHCl₃); IR $\nu_{\rm max}^{\rm CHCl_3}$ 3000, 2920, 2860, 1730, 1490, 1450, 1365, 1240 cm⁻¹; ¹H NMR δ =1.75—2.10 (3H, m, H-1, 6, 6′), 2.00, 2.02 (3H×2, each s, 2×OCOCH₃), 3.60—4.07 (5H, m, H-3, 4, 5, CH₂OAc), 4.37—4.73 (6H, m, 3×OCH₂C₆H₅), 5.36 (1H, t, $J_{1,2}$ = $J_{2,3}$ =10 Hz, H-2), 7.17—7.47 (15H, m, 3×OCH₂C₆H₅). Found: m/z 532.2448. Calcd for C₃₂H₃₆O₇: M, 532.2458.

(1R,2R,3S,4R,5S)-2,3,4,5-Tetraacetoxy-1-(acetoxymethyl)cyclohexane, Pentaacetate of Pseudo-α-D-mannopyranose (15). A solution of 14 (44.5 mg, 0.08 mmol) in methanol (2 ml) was hydrogenolyzed in the presence of palladium black in the Parr apparatus for 45 h. After the catalyst was removed, the filtrate was evaporated. The residue was chromatographed with silica gel (2 g, chloroform-methanol=15: 1), and the fraction corresponding to R_f 0.42 (chloroformmethanol=8:1) was evaporated. The colorless syrup was acetylated with acetic anhydride (0.5 ml) in pyridine (0.5 ml) for 2 h. The mixture was evaporated, and the residue was chromatographed with silica gel (1 g, ethyl acetate-hexane=1:4). The fraction corresponding to R_f 0.30 (ethyl acetate-hexane=1:2) was evaporated to give crystals of 15 (18 mg, 56% yield). 15: Mp 80-81 °C; $[\alpha]_D^{19}$ +27.8° (c 0.84, CHCl₃); IR $\nu_{\text{max}}^{\text{CHCl}_3}$ 2950, 1740, 1430, 1370, 1220 cm⁻¹; ¹H NMR δ =1.50-2.70 (3H, m, H-1, 6, 6'), 1.97, 2.03, 2.05, 2.13 (3H, 3H, 3H, and 6H, each s, 5×OCOCH₃), 3.87-4.27 (2H, m, CH₂OAc), 5.03—5.40 (4H, m, H-2, 3, 4, 5). The ¹H NMR spectrum of 15 was identical with that of authentic DL-15.10) Found: C, 52.79; H, 6.14%. Calcd for C₁₇H₂₄O₁₀: C, 52.57; H, 6.23%.

(1R,5R,6S,8R,9R)-8,9-Isopropylidenedioxy-7-oxabicyclo-[4.3.0]non-3-en-5-ol (17). To a solution of (1R,4S,5S,6S,-1)8R,9R)-4,5-epoxy-8,9-isopropylidenedioxy-7-oxabicyclo-[4.3.0]nonan-3-one (16)3) (373 mg, 1.65 mmol) in ethanol (54 ml) were added hydrazine hydrate (0.40 ml, 8.26 mmol) and acetic acid (0.47 ml, 8.26 mmol) with stirring. The mixture was stirred for 2.5 min, and added to a saturated aqueous NaHCO₃ solution (170 ml). The aqueous solution was extracted with chloroform (170 ml×5). The combined extract was dried on Na2SO4 and evaporated. The residue was chromatographed with silica gel (13 g, ethyl acetatehexane=1:3), and the fraction corresponding to R_f 0.44 (ethyl acetate-hexane=1:1) was evaporated to give 17 (258 mg, 74% yield), mp 95—98 °C; $[\alpha]_D^{22.5}$ =136.4° (c 1.00, CHCl₃); IR $\nu_{\text{max}}^{\text{CHCl}_3}$ 3490, 3000, 2900, 1635, 1460, 1440, 1420, 1380, 1320, 1305, 1250 cm⁻¹; ¹H NMR δ =1.33, 1.50 (3H×2, each s, C(CH₃)₂), 1.80-2.50 (4H, m, H-1, 2,2', OH), 3.72 (1H, dd, $\delta = 10.5$ and 4.5 Hz, H-6), 4.43 (1H, t, J = 4.5 Hz, H-5 or 9), 4.61 (1H, t, J=4.5 Hz, H-9 or 5), 5.70—6.10 (3H, m, H-3, 4, 8). Found: C, 62.07; H, 7.54%. Cacld for C₁₁H₁₆O₄: C, 62.25; H,

(18,68,8R,9R)-8,9-Isopropylidenedioxy-7-oxabicyclo[4.3.0]-non-3-en-5-one (18). To a solution of 17 (128.5 mg, 0.61 mmol) in dichloromethane (12 ml) were added PCC (521 mg, 2.42 mmol) and molecular sieves (4A powder, 150 mg) with stirring. The mixture was stirred for 1.5 h and evaporated. The residue charged on a silica-gel column (10 g) was eluted with ether to give crystals of 18 (110.4 mg, 87% yield; TLC R_f 0.57, ethyl acetate-hexane=3:2), mp 96—98°C; $[\alpha]_D^{24}$ -141.0° (c 0.70, CHCl₃); IR $\nu_{\text{max}}^{\text{CHCl}_3}$ 2975, 2925, 2825, 1700, 1595, 1445, 1425, 1370, 1320, 1300, 1240, 1210 cm⁻¹; ¹H NMR δ =1.35, 1.52 (3H×2, each s, C(CH₃)₂), 2.00—2.50 (1H, m,

H-1), 2.55-2.80 (2H, m, H-2, 2'), 4.45 (1H, d, J=12 Hz, H-6), 4.69 (1H, t, J=4.5 Hz, H-9), 5.88 (1H, d, J=4.5 Hz, H-8), 5.98 (1H, d, J=12 Hz, H-4), 6.91 (1H, dt, J=12 and 4.5 Hz, H-3).Found: C, 62.96; H, 6.72%. Calcd for C₁₁H₁₄O₄: C, 62.85; H,

(1R,5R,6S,8R,9R)-5-Acetoxy-8,9-isopropylidenedioxy-7oxabicyclo[4.3.0]non-3-ene (19). Acetylation of 17 (162 mg, 0.76 mmol) with acetic anhydride (5 ml) in pyridine (5 ml) for 14 h, and chromatographic purification with silica gel (4 g, ethyl acetate-hexane=1:3) gave 19 (191 mg, 98% yield), TLC R_f 0.47 (ethyl acetate-hexane=1:2); mp 121— 122 °C; $[\alpha]_D^{24}$ -262.1° (c 0.62, CHCl₃); IR $\nu_{\text{max}}^{\text{CHCl}_3}$ 3040, 2975, 2925, 2875, 1730, 1630, 1450, 1370, 1330, 1290, 1250 cm⁻¹; ¹H NMR δ=1.33, 1.46 (3H×2, each s, C(CH₃)₂), 2.03 (3H, s, $OCOCH_3$), 2.10—2.50 (3H, m, H-1, 2, 2'), 3.86 (1H, dd, J=12and 4.5 Hz, H-6), 4.60 (1H, t, J=4.5 Hz, H-9), 5.50 (1H, t, J=4.5 Hz, H-5), 5.70-6.20 (3H, m, H-3, 4, 8). Found: C, 61.16; H, 7.11%. Calcd for C₁₃H₁₈O₅: C, 61.40; H, 7.13%.

(1R,3S,4S,5S,6S,8R,9R)-5-Acetoxy-8,9-isopropylidenedioxy-7-oxabicyclo[4.3.0]nonane-3,4-diol (20). To a solution of 19 (190 mg, 0.74 mmol) in t-butyl alcohol (4 ml) were added osmium tetraoxide in t-butyl alcohol (0.02 mol dm⁻³ solution, 0.37 ml, 0.007 mmol) and hydrogen peroxide (35% in water, 0.26 ml) with stirring. The mixture was stirred for 88 h in dark. The mixture was evaporated and the residue was chromatographed with silica gel (15 g, ethyl acetate-hexane=1:2). The fraction corresponding to $R_{\rm f}$ 0.37 (ethanoltoluene=1:6) was evaporated to give crystals of 20 (75 mg, 35% yield), mp 174—175 °C; $[\alpha]_D^{22}$ =0.19 ° (c 0.90, MeOH); IR $\nu_{\text{max}}^{\text{KBr}}$ 3500, 3450, 2990, 1725, 1375, 1255 cm⁻¹; ¹H NMR δ =1.31, 1.52 (3H×2, each s, C(CH₃)₂), 1.70-2.10 (5H, m, H-1, 2, 2',2XOH), 2.07 (3H, s, OCOCH₃), 3.66-4.35 (3H, m, H-3, 4, 6), 4.56 (1H, t, J=4.5 Hz, H-9), 5.43 (1H, t, J=3 Hz, H-5), 5.81 (1H, d, J=4.5 Hz, H-8). Found: C, 54.31; H, 6.83%. Calcd for C₁₃H₂₀O₇: C, 54.15; H, 6.99%.

(1R,3S,4S,5S,6S,8R,9R)-3,4,5-Triacetoxy-8,9-isopropylidenedioxy-7-oxabicyclo[4.3.0]nonane (21). Acetylation of 20 (23 mg, 0.08 mmol) with acetic anhydride (1 ml) in pyridine (1 ml), and chromatographic purification with silica gel (2 g, ethyl acetate-hexane=1:3) gave crystals of 21 (27 mg, 90% yield, TLC R_f 0.71 (ethanol-toluene=1:6); mp 135—137 °C; $[\alpha]_{\rm D}^{22}$ +28.5° (c 0.94, CHCl₃); IR $\nu_{\rm max}^{\rm CHCl_3}$ 2990, 2930, 1745, 1370, 1250 cm⁻¹; ¹H NMR δ=1.30, 1.52 (3H×2, each s, C(CH₃)₂), 1.80-2.40 (3H, m, H-1, 2, 2'), 1.99, 2.10 (3H and 6H, each s, $3 \times OCOCH_3$), 4.05 (1H, dd, J=10.5 and 3 Hz, H-6), 4.58 (1H, t, J=4.5 Hz, H-9), 4.90-5.56 (3H, m, H-3,4,5), 5.83 (1H, d, J=4.5 Hz, H-8). Found: C, 55.12; H, 6.50%. Calcd for C₁₇H₂₄O₉: C, 54.83; H, 6.50%.

(1R,3S,4S,5R,6S,8R,9R)- and (1R,3R,4R,5S,6S,8R,9R)-4,5-Epoxy-8,9-isopropylidenedioxy-7-oxabicyclo[4.3.0]nonan-3ol, (22) and (22'). A solution of inseparable mixture of 2 and 2' (106 mg, 0.50 mmol) in dichloromethane (4 ml) containing MCPBA (429 mg, 2.5 mmol) was refluxed for 41 h. The solution diluted with water (20 ml) was extracted with dichloromethane (20 ml×6). The combined extract was washed with saturated aqueous sodium sulfite (30 ml), dried on Na₂SO₄, and evaporated. The residue was chromatographed with silica gel (13 g, ethyl acetate-hexane=1:7). The fraction corresponding to R_f 0.29 (ethyl acetatehexane=2:1) was evaporated to give 22'3 (18 mg, 16% yield), which was identical with authentic sample in TLC, mp, and ¹H NMR. The fraction corresponding to R_f 0.23 was evaporated to give crystals of 22 (57 mg, 50% yield), mp 159161 °C; $[\alpha]_D^{21}$ =21.0° (c 1.00, CHCl₃); IR $\nu_{\text{max}}^{\text{CHCl}_3}$ 3560, 3000, 2850, 1460, 1380, 1300, 1265, 1255, 1215 cm⁻¹; ¹H NMR δ =1.30, 1.50 (3H×2, each s, C(CH₃)₂), 1.12-2.24 (3H, m, H-1, 2, 2'), 2.49-2.75 (1H, br, OH), 3.32 (1H, t, J=3 Hz, H-5), 3.58-3.83 (2H, m, H-4,6), 4.04-4.32 (1H, m, H-3), 4.51 (1H, t, *J*=4 Hz, H-9), 5.85 (1H, d, *J*=4 Hz, H-8). Found: C, 57.52; H, 6.90%. Calcd for C₁₁H₁₆O₅: C, 57.88; H, 7.07%.

Solvolysis of 22 and Successive Acetylation. Compound 21 from 22. A solution of 22 (36 mg, 0.16 mmol) in a mixture of water and 2-methoxyethanol (3:10 v/v, 5 ml) in the presence of sodium acetate (39 mg, 0.48 mmol) was refluxed for 47 h and evaporated. The residue was acetylated with acetic anhydride (1.3 ml) in pyridine (1.3 ml) for 2 h. After the mixture was condensed by evaporation, the residue was partitioned between dichloromethane (10 ml) and water (10 ml). The aqueous layer was extracted with dichloromethane (10 ml×2). The organic layer was dried on Na₂SO₄ and evaporated. The residue was chromatographed with silica gel (5 g, ethyl acetate-hexane=1:4 to 1:3), and the fraction corresponding to R_f 0.59 (ethanol-toluene=1:6) was evaporated to give 21 (46 mg, 79%), which was identical with the compound prepared from 19 in TLC, mp, $[\alpha]_D$, and ¹H NMR.

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